



The constant quality, original design, wide range, and the right quality-price ratio comply with all possible needs of the user. Careful choice of materials reduce residual magnetism to a minimum and eliminate seal swelling. The availability of sub-bases ("SPEED" series) allows quick manifold connection of these solenoid valves, increasing their versatility and field of application.

TECHNICAL CHARACTERISTICS

Direct intervention poppet valve system with cushioned seals. Assembly on sub-base or with threaded connections on the body.

Body in zamak and brass; upon request in stainless steel
 Core in stainless steel (with minimum residual magnetism).
 Sleeve in treated brass; upon request in stainless steel.
 Springs in stainless steel.
 Seals in nitrile rubber.

NC (normally closed) function.

NO (normally open) function with a mechanical part designed to maintain the air supply always from the body (useful in case of assembly of more NC-NO pilots in series in order to have a unique air supply).

NC/NO function (NO inputs from above)

Fluid: filtered air 50 μm , with or without lubrication, neutral gases.

Upon request other fluids can be used.

Ambient temperature: -10°C $+50^{\circ}\text{C}$.

Fluid temperature: $+95^{\circ}\text{C}$ max.

Coil U1, DA series (U3 DC series), U2 DB series

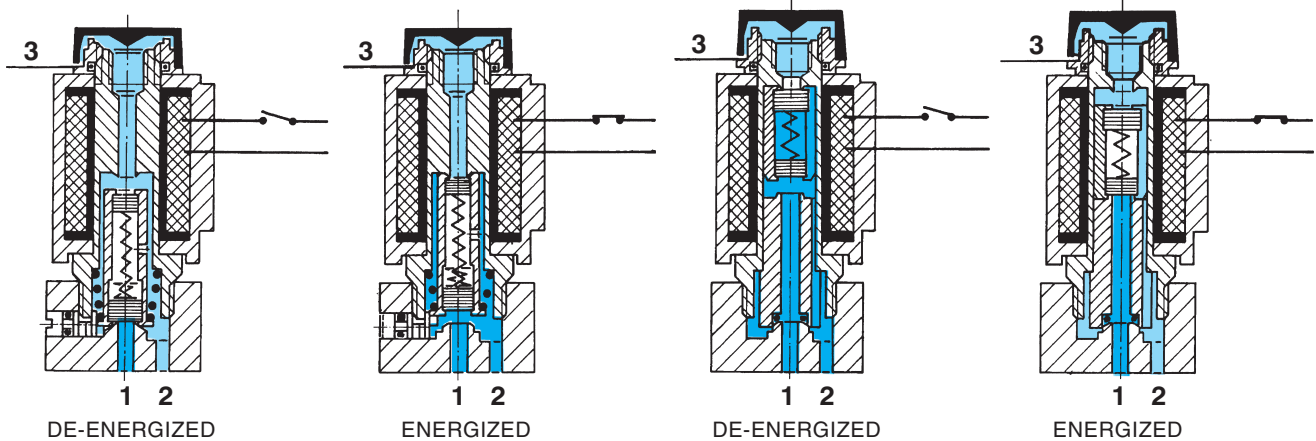
Section accessories page 13 - V

NOTE: an indicative estimate of the factor "CV" can be obtained by dividing the capacity values expressed in NI/min by "962"

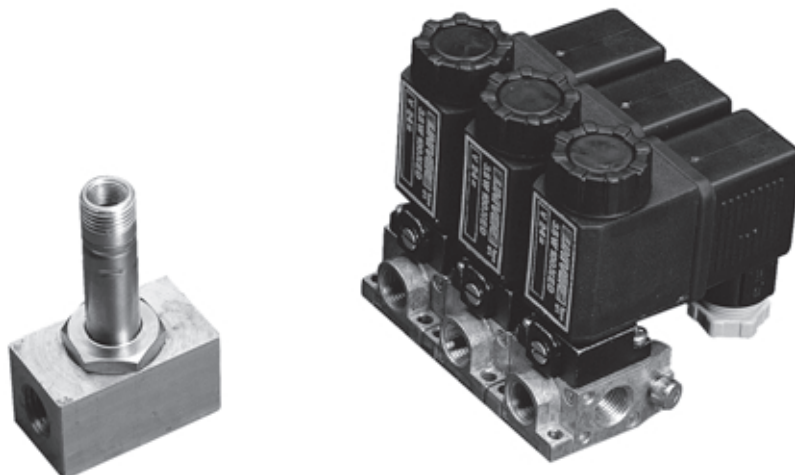
FUNCTIONING PRINCIPLE

NC Function

NO Function



- 1 = Supply
- 2 = Consumption
- 3 = Exhausts



Type	Overall dimensions	Ways	Function	Ø mm	Pressure bar	Material	Mass kg	Part number
U1 SLEEVES - With moving core								
		3/2	NO	1,2	3 ÷ 10	sleeve treated brass	0,030	AA-0150
		3/2	NC	1,5	0 ÷ 10	cores and springs stainless steel	0,030	AA-0157
		2/2	NC	-	0 ÷ 10	seals nitrile rubber	0,030	AA-0170
		3/2	NC/NO*	-	-		0,030	AA-0180

U2 SLEEVES - With moving core								
		3/2	NO	2	3 ÷ 10	sleeve treated brass	0,060	AB-0600
		3/2	NC	2,4	0 ÷ 10	cores and springs stainless steel	0,060	AB-0613
		2/2	NC	-	0 ÷ 10	seals nitrile rubber	0,070	AA-0643
		2/2	NC ◊	-	0 ÷ 10		0,060	AA-0643
		3/2	NC/NO*	2	-		0,060	AA-0673

Seals in viton and sleeves in stainless steel (only NC options) upon request
 ◊ Suitable for sub-bases with diameter from 3 ÷ 6 mm

Type	Overall dimensions	Option	Suitable for sleeves	Coils	Part number
		1. radial exhausts	NC 3/2	U1	AM-5211A
		2. radial exhausts	NO 3/2	U1	AM-5213A
		3. open exhausts	NC 2/2	U1	AM-5211B
		4. radial exhausts	NC 3/2	U2	AM-5212A
		5. open exhausts	NO 3/2	U2	AM-5214A
			NC 2/2	U2	AM-5212B

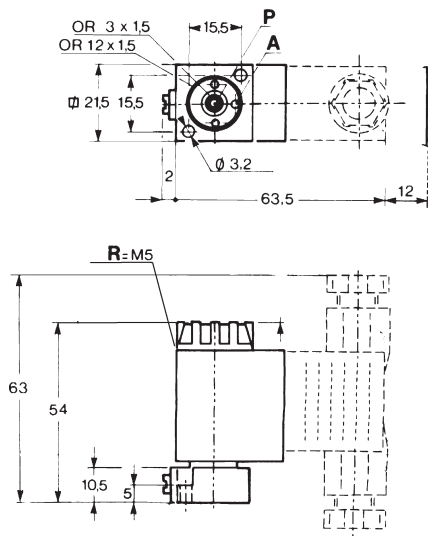
In order to convey exhausts while connecting, the open option must be used.

Examples of available manual overrides integrated in the references of electropilots		
Functioning	Suitable for sleeves	Symbol
1. with 2 position screw	all NC U1-U2 electropilots that can use manual override	⊖
2. with impulse 1-2 position screw	only Cnomo NC U1-U2 electropilots	⊖
3. with button with tool		→
Functioning	Suitable for sleeves	Part number
4. with button, 1 position	electropilots U1 3/2 NO	AM-5201
5. with button, 1 position	electropilots U2 3/2 NO	AM-5203

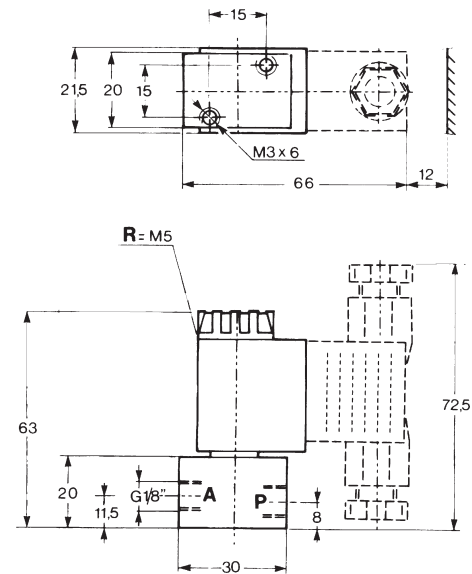


Type	Symbol	Ways	Ø mm	Capacity NI/min		Pressure bar	Times ms		Material	Manual override	Mass kg	Part number
				P.A-1-2	A.R-2-3		energ.	de-energ.				
U1 electropilot - for assembling on sub-base - 2/2-3/2												
		3/2 NC	1,5	60	80	0 ÷ 10	12	12	valve body zamak	⊖	0,050	AA-0184
		2/2 NC	1,3	50	-	0 ÷ 10	16	-	sleeve treated brass	⊖	0,050	AA-0186
		3/2 NO *	1,2	30	70	3 ÷ 10	11	10	core and spring stainless steel	G	0,050	AA-0188
To be used when several electropilots must be assembled and both length and depth are limited. It is fit for SPEED U1 base. It is supplied as a standard with 2 position slot. Available upon request: brass body valve (no manual override) stainless steel sleeve - other inner diameters.										⊖ = With 2 position screw		
U1 electropilot - CNOMO for assembling on sub-base Speed U2 - 2/2 - 3/2												
		3/2 NC	1,5	45	77	0 ÷ 10	12	12	valve body zamak	⊖ →	0,130	AA-0400 AA-0400U
		2/2 NC	1,3	42	-	0 ÷ 10	18	-	sleeve treated brass	⊖	0,130	AA-0402
		3/2 NO *	1,2	33	77	3 ÷ 10	12	11	core and spring stainless steel	G	0,135	AA-0404
To be used when several elements must be assembled in a manifold assembly. This electropilot complies with the CNOMO rules. Very useful for interchangeability in case of maintenance, it has a limited height and can be assembled with SPEED 2 sub-base. Available upon request: stainless steel sleeve - other inner diameters.										⊖ = With 2 position screw → = Push-button with tool		
U1 electropilot - Threaded connections M5 - 2/2 - 3/2												
		3/2 NC	1,5	60	80	0 ÷ 10	12	12	valve body brass	-	0,060	AA-0231
		2/2 NC	1,3	50	-	0 ÷ 10	16	-	sleeve treated brass	-	0,060	AA-0239
		3/2 NO *	1	30	70	3 ÷ 10	11	10	core and spring stainless steel	G	0,065	AA-0233
To be used when the electropilot is used alone and dimensions are extremely reduced. The brass body allows the use of non-aggressive liquids. No manual override. Available upon request: stainless steel sleeve - other inner diameters.												
U1 electropilot - Threaded connections G 1/8 - 2/2 - 3/2 ways												
		3/2 NC	1,5	60	85	0 ÷ 10	12	12	valve body brass	-	0,100	AA-0211
		2/2 NC	1,3	60	-	0 ÷ 10	16	-	sleeve treated brass	-	0,100	AA-0219
		3/2 NO *	1	28	75	3 ÷ 10	11	9	core and spring stainless steel	G	0,105	AA-0213
Basic features are the same as the previous item; however, this item is larger and it has G 1/8 threaded connections. Available upon request: stainless steel body and sleeve - other inner diameters.												
* The 2/2 way NO electropilot is achieved by applying a cap on the exhaust of the 3/2 way electropilot. NO electropilots with 0,7 ÷ 10 bar can be supplied upon request. The Ø indicated on the valves 3/2 refers to the exhaust.										✦ = Manual override on ring (page 14-AM-5201)		
The part numbers of valves do not include coils.												

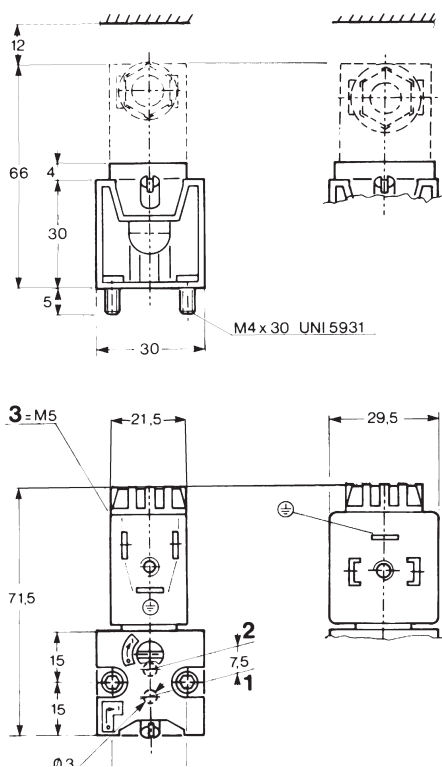
U1 Electropilot for mounting on sub-base



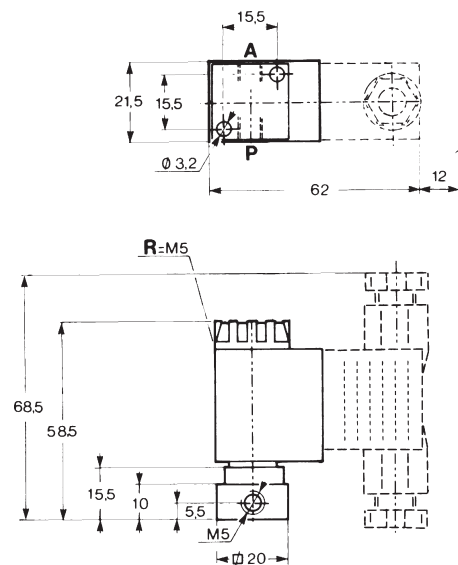
U1 Electropilot - G 1/8 threaded connections



U1 Electropilot Cnomo for mounting on U2 base Speed



U1 Electropilot - M5 threaded connections



NOTE: by assembling two 3/2 (1 NC + 1 NO) electropilots, 5/2 function is obtained, to operate small-sized cylinders (6 ÷ 32 mm) with pressure up to 10 bar.

Type	Symbols	Ways	Ø mm	Capacity		Pressure bar	Times ms		Material	Manual override	Mass kg	Part number
				NI/min			energ.	de-energ.				
U2 Electropilot - for mounting on sub-bases 2/2 - 3/2												
		3/2 NC	2,4	150	160	0 ÷ 10	13	10	valve body zamak	⊖	0,120	AB-0681 AB-0687
		2/2 NC	2,1	130	-	0 ÷ 10	13	-	sleeve treated brass core and spring stainless steel	⊖	0,120	AB-0722 AB-0728
		3/2 NO *	2	92	148	3 ÷ 10	14	10	seals nitrile rubber	⚡	0,125	AB-0685
To be employed when assembling multiple electropilots with reduced overall length and depth. Suitable for speed U2 base. Available upon request: stainless steel sleeve, other inner diametres.										⊖ = With 2 position screw ⚡ = Manual override on ring (page 14-AM-5203)		
U2 CNOMO Electropilot - for mounting on sub-bases Speed U2 2/2 - 3/2												
		3/2 NC	2,4	110	170	0 ÷ 10	13	12	valve body zamak	⊖	0,150	AB-0885
		2/2 NC	2,1	115	-	0 ÷ 10	12	-	sleeve treated brass core and spring stainless steel	⊖	0,150	AB-0886
		3/2 NO *	2,1	92	148	3 ÷ 10	13	10	seals nitrile rubber	⚡	0,155	AB-0888
Assembled with SPPED U2 sub-base to obtain electropilot assemblies, this electropilot allows for reduced overall height and meets the CNOMO standards (very usefull in case of maintenance replacement). Available upon request: stainless steel sleeve - other internal diametres.										⊖ = With 2 position screw ⚡ = Manual override on ring (page 14-AM-5203)		
U2 Electropilot - G 1/4 threaded connections												
		3/2 NC	2,1	200	210	0 ÷ 10	13	11	valve body brass	-	0,220	AB-0822
		3/2 NO *	2,1	95	160	3 ÷ 10	12	10	sleeve treated brass core and spring stainless steel	⚡	0,025	AB-0819
It is recommended if the G 1/4 threaded connection must be used and for non-aggressive liquids. Available upon request: body and sleeve in stainless steel.										⚡ = Manual override on ring (page 14-AM-5203)		
* The 2/2 way NO electropilot is achieved by applying a cap on the exhaust of the 3/2 way electropilot. NO electropilots with 0,7 ÷ 10 bar can be supplied upon request. 3/2 - 2/2 NC electropilots for direct vacuum with G 1/4 and G 1/2 AG-3... Series are available. They are fit for operation in 0 ÷ 759 mm Hg vacuum conditions. Please contact our commercial office.												
The part numbers of valves do not include coils.												

Type	Symbols	Ways	Ø mm	Capacity NI/min		Pressure bar	Times ms		Material	Manual override	Mass kg	Part number
				P-A/1-2	A-R/2-3		energ.	de-energ.				
U2 Electropilot - G 1/8 threaded connections - 2/2 - 3/2												
		3/2 NC	2,4	155	210	0 ÷ 10	13	10	valve body brass	- ⊖	0,140	AB-0751 AB-0757
		2/2 NC	2,1	155	-	0 ÷ 10	12	-	sleeve treated brass	- ⊖	0,140	AB-0765 AB-0771
		3/2 NO *	2,1	100	150	3 ÷ 10	14	11	core and spring stainless steel	G	0,145	AB-0755
To be employed when the electropilot is used on its own. Upon request: stainless steel sleeve - other internal diametres.										⊖ = With 2 position screw ✦ = Manual override on ring (page 14-AM-5203)		

Type	Symbols	Ways	Ø mm	Capacity NI/min		Pressure bar	Times ms		Material	Mass kg	Part number
				P-A/1-2	A-R/2-3		energ.	de-energ.			
U2 Electropilot - G 1/4 threaded connections - 2/2											
<p>• Coil U2 - 17 VA</p> <p>Tension Part number 24/50-60Hz DB-0607 110/50-60Hz DB-0608 220/50-60Hz DB-0610</p>		2/2 NC	1,6	108		0 ÷ 30	6	-	valve body brass	0,220	AB-0824
		2/2 NC	2	165		0 ÷ 20	9	-		0,220	AB-0825
		2/2 NC	2,4	210		0 ÷ 15	11	-		0,220	AB-0826
		2/2 NC	3	280		0 ÷ 10	12	-	sleeve treated brass	0,220	AB-0827
		2/2 NC	3,5	350		0 ÷ 9	-	10		0,220	AB-0828
		2/2 NC	4	450		0 ÷ 8	-	13	core and spring stainless steel	0,220	AB-0829
		2/2 NC	4,5	500		0 ÷ 7	-	13		0,220	AB-0830
		2/2 NC	5	550		0 ÷ 6,5	-	16		0,220	AB-0831
		2/2 NC	5,5	600		0 ÷ 6	-	21	seals nitrile rubber	0,220	AB-0832
		2/2 NC	6	650		0 ÷ 5	-	29		0,220	AB-0833

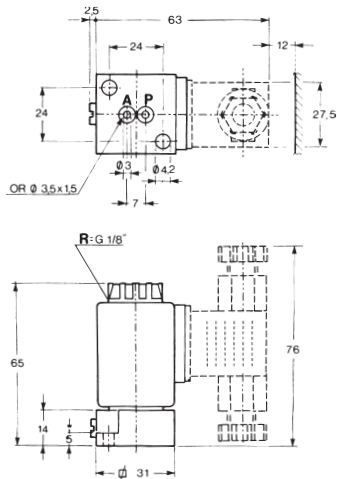
Particularly fit for non-aggressive liquids.
 • To be used together with 2/2 - 3/2 G 1/4 and G 1/2 electropilot for air and direct vacuum.

* The 2/2 way NO electropilot is achieved by applying a cap on the exhaust of the 3/2 way electropilot.
 NO electropilots with 0,7 ÷ 10 bar can be supplied upon request.
 3/2 - 2/2 NC electropilots for direct vacuum with G 1/4 and G 1/2 AG-3... Series are available. They are fit for operation in 0 ÷ 759 mm Hg vacuum conditions. Please contact our commercial office.

The part numbers of valves do not include coils.

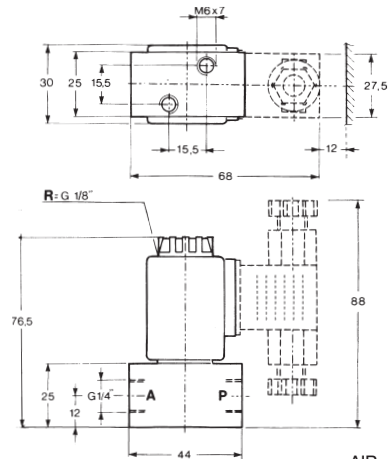


U2 electropilot for mounting on base



1-P = Supply
2-A = Consumption
3-R = Exhaust

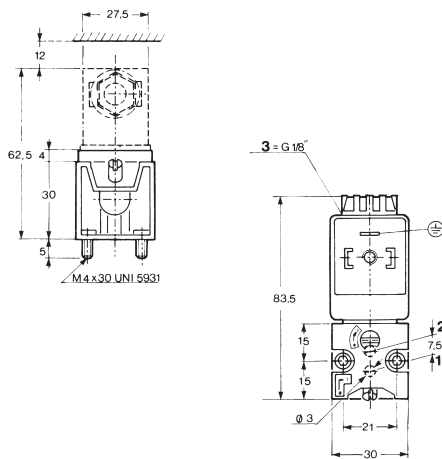
**U2 electropilot -
G 1/4 threaded connections for air and vacuum**



VACUUM
1-P = Pump
2-A = Consumption
3-R = Exhaust

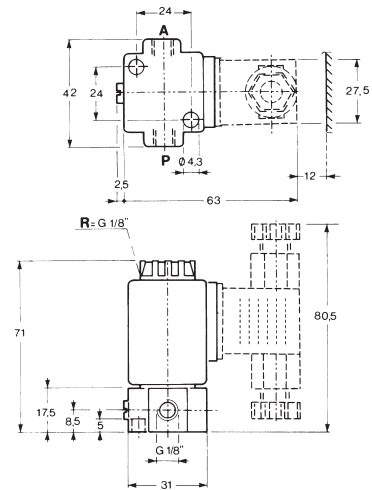
AIR
1-P = Supply
2-A = Consumption
3-R = Exhaust

**U2 CNOMO electropilot
for mounting on U2 Speed base**



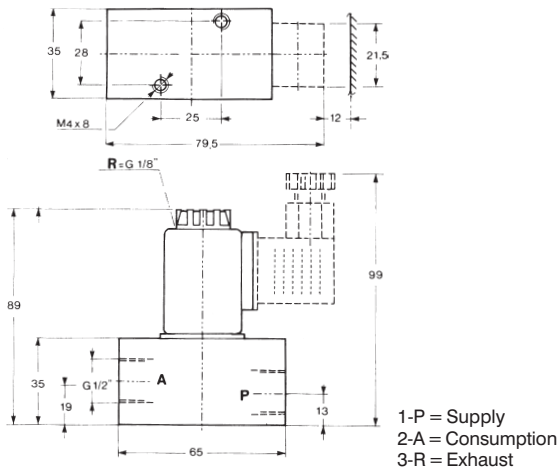
1-P = Supply
2-A = Consumption
3-R = Exhaust

**U2 electropilot -
G 1/8 threaded connections**



1-P = Supply
2-A = Consumption
3-R = Exhaust

**U2 electropilot for vacuum -
G 1/2 threaded connections**



1-P = Supply
2-A = Consumption
3-R = Exhaust

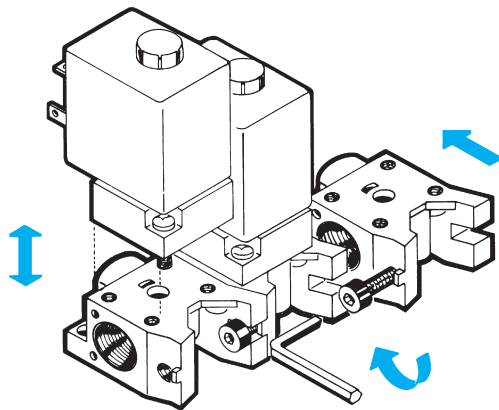
NOTE: by assembling two 3/2 (1 NC + 1 NO) electropilots, 5/2 function is obtained, to operate small-sized cylinders (6 ÷ 32 mm) with pressure up to 10 bar.



Type	Overall dimensions	Remarks	Connections	Material	Mass kg	Part number
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Sub-base "SPEED" U1 Series G 1/8 side connections

	<p>1 = Supply 2 = Consumption</p>	<p>side entry and consumption</p>	<p>G 1/8</p>	<p>zamak</p>	<p>0,037</p>	<p>AA-0450</p>
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Advantages

The "Speed" series was realized and patented keeping in mind some existing problems:

- possibility of defining the number of sub-bases at the moment of use
- possibility of freely increasing or reducing the number of elements
- Quick assembly with special screw (built-in) standard supplied.
- reduction of stock holding
- easy technical intervention.

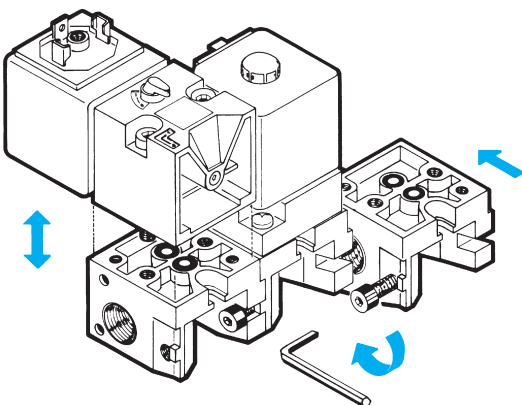
U1 electropilot only

Air supply is rotated by 90° in comparison with side consumption. Standard (built-in) screw and O-Ring. When ordering specify: with or without mounted electropilot.

Type	Overall dimensions	Remarks	Connections	Material	Mass kg	Part number
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Sub-base "SPEED" U2 Series G 1/8 side connections

	<p>1 = Supply 2 = Consumption</p>	<p>side entry and consumption</p>	<p>G 1/8</p>	<p>zamak</p>	<p>0,075</p>	<p>AB-0900</p>
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Advantages

The "Speed" series was realized and patented keeping in mind some existing problems:

- possibility of defining the number of sub-bases at the moment of use
- possibility of freely increasing or reducing the number of elements
- Quick assembly with special screw (built-in) standard supplied.
- reduction of stock holding
- easy technical intervention.

UNIVER U1 - U2 and CNOMO electropilots only

Air supply is rotated by 90° in comparison with side consumption. Standard (built-in) screw and O-Ring. When ordering specify: with or without mounted electropilot.

When assembling the manifold, put the bases on a flat surface and tighten the screw until the battery is perfectly aligned.